

PEGAFORTE HM LOW-TEMP EDGING ADHESIVE

PEGAFORTE HM TAPACANTOS DE BAJA TEMPERATURA



525-23842-000

DESCRIPTION

HM-525-23842-000 is a Hot-Melt, high performance, low temperature Industrial adhesive. Specially formulated for use in low temperature manual and automatic edging machines, like HOMAG, STEFANI, EGURKO BARBERAN, OLIMPIC and others. Ideal for gluing natural wood, MDF and other particle board with different types of edges: wood veneer, polyester, HPL, PVC, ABS, PP and melamine.

USE

Special for the furniture industry, in applications of low temperature edging machines at speeds of 5-20 m / min.

CHARACTERISTICS

Appearance

White

PHYSICAL PROPERTY

DATA

Brookfield Viscosity (cps)	70.000 to 90.000 @ 140°C TR11 -6 r/m
Softening temperature °C	79-89
Application temperature (°C)	120 - 150

PRESENTATION

AVAIL ABI F PRESENTATIONS

15 kg bag

PRODUCT APPLICATION

SURFACE PREPARATION

These technical data were calculated under controlled laboratory conditions, but SUR QUIMICA has no control over the conditions, tools, the skills of the applicator, or over the selection, preparation or compatibility of the products used; therefore can only guarantee this product's quality, its features and qualities' suitability, but is not responsible for the results obtained in conditions impossible to check once the job has been done. SUR QUIMICA has made reasonable efforts to ensure the accuracy of the information provided here, but assumes no responsibility for any error, omission or inaccuracy in it.

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Before applying the adhesive, surfaces must be dry and free of grease, oil, dust or any other contaminant.

Application conditions

Set the temperature of the melting pot somewhat higher than the adhesive melting point to provide the required viscosity along the application line, based on system used and production line speed. After complete adhesive melting, activate the applicator roller, during machine stops, adhesive temperature must be set to 120°C to avoid degradation and loss of properties.

Equipment cleaning

To clean the equipment, use aliphatic or aromatic solvents, in which the product is soluble.

BSERVATIONS

- ✓ To keep its properties, this product should be stored indoors, in a cool, ventilated place, in its original, tightly sealed container.
- ✓ If you need other information, one of our Technicians will gladly assist you. Call us at 800-SUR-2000 or sends an email to servicioalcliente@gruposur.com .
- ✓ Avoid contact with sunlight or intense heat
- ✓ Use it before the expiration date indicated on label. After that date, there is no guarantee that the product will maintain its adhesion properties.
- ✓ Changes in environmental conditions can significantly affect open time and drying characteristics.

HEALTH

- ✓ Application personnel must use appropriate personal protective equipment, including gloves and safety glasses.
- ✓ For a safe use of this product, request its safety sheet (MSDS), which is available at www.gruposur.com

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