

TECHNICAL INFORMATION

PEGAFORTE CEMENTO DE CONTACTO 23791

Contact Cement

525-23791-100



DESCRIPTION

CEMENTO DE CONTACTO 23791 is a glue for professional use. It has properties especially developed for the leather and furniture industry, such as a long open time, excellent leveling and moisture resistance.

USE

This cement can be used in the gluing of materials such as wood, leather, carpets, Formica® (melamin sheet) and urethane foam. However, given the wide variety of materials that could be adhered, the user should do the relevant confirmatory tests.

Line Industrial/Professional Line

PROPERTIES

PHYSICAL PROPERTIES	DATA
Volume Solids (%)	15 - 17
Weight Solids (%)	19.5 - 23.5
Weight per gallon (kg/gal)	3.15 - 3.35
Brookfield Viscosity (cPs)	3.500 - 4.500
Touch-dry (minutes)	10 - 30

CONTAINERS and COLORS

AVAILABLE CONTAINERS	AVAILABLE COLORS
55-gallon drum (208 Lt.)	Yellow 100

SURFACE PREPARATION

CONDITION	INSTRUCTION
Surface Preparation	Before applying the adhesive, surface should be dry and free of any dirt, such as dust, grease, or other contaminants,

These technical data were calculated under controlled laboratory conditions, but SUR QUIMICA has no control over conditions, tools, applicator skills, selection, preparation, or compatibility of products used; therefore, can only guarantee this product quality, its features and qualities' suitability, but is not responsible for the results obtained in conditions impossible to check once the job has been done. SUR QUIMICA has made reasonable efforts to ensure the accuracy of the information provided here, but assumes no responsibility for any error, omission, or inaccuracy in it. If there is any inconsistency between different language issues of this document, Spanish version will prevail.

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PRODUCT PREPARATION

COMPONENT

MIXING RATIO

MIXING INSTRUCTIONS

Product: 525-23791-100, PEGAFORTE 100%
CEMENTO DE CONTACTO 23791

Ready to use, do not dilute

PRODUCT APPLICATION

APPLICATION TOOL

Brush Putty Knife or Trowel Roller

Application conditions

A very humid environment could affect adhesion.

The application area should be well ventilated.

DRYING TIMES

Joining the surfaces before the solvent is evaporated, could cause blistering and poor adhesion.

Application Instructions

Apply the product on both sides.

For a better adherence, check the cement until it is touch-dry, so no adhesive remains on your finger, before joining both surfaces

Firmly join the pieces in the desired position, avoiding leaving air bubbles where solvents can accumulate.

NOTICE

- ✓ If you need more information, check our website <https://www.gruposur.com/asistencia/>
- ✓ Container must be kept out of reach of children, tightly closed in a ventilated place, away from sunlight or intense heat, between 20 and 30°C to avoid loss of its properties.
- ✓ It should be used before the expiration date indicated on the packaging label. After that date, all its warranties are void.
- ✓ Any change in environmental conditions at application can have a significant impact on its open time and drying time.

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- ✓ If this adhesive has been at rest for a long time, it should be stirred before use.

HEALTH

- ✓ This is a professional/industrial product and it should be applied by properly trained personnel, wearing appropriate Personal Protection Equipment (PPE), as described in its Safety data Sheet (MSDS), available at <http://www.gruposur.com>
- ✓ Avoid contact with the skin, do not inhale its vapors.
- ✓ Not for sale to minors, inhalation may cause harmful health effects, and cause dependence habit.
- ✓ If you need to dispose of empty containers of our products in Costa Rica, contact your SUR store or our industrial compound in La Uruca, San Jose

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