



525-23770-900

DESCRIPTION

Adhesive for the furniture industry, has very good adhesion qualities and excellent stress resistance. Its postforming capabilities allow for adhesion in materials where complex joints shapes are required. This product can be reactivated applying 60°C temperature.

USE

Use it to adhere melanin (Formica) panels, wood, foam, cardboard, fabric, vinyl, metals, and other materials.

A humid environment can cause water condensation over the adhesive and this, in turn, will affect adhesion between materials.

Only for professional use.

Product line Professional/industrial Line

PROPERTIES

SPECIAL PROPERTIES

Appearance liquid

PHYSICAL PROPERTY

DATA

Maximum Wood Moisture (%)

15

Weight solids (%)

17 - 19

Weight per Gallon (kg/Gl)

3.05 - 3.10

Brookfield Viscosity RFV (cPs)

200 - 450

Density (kg / l)

0.806

Note: This product reaches its whole performance 7 days after application.

CONTAINERS

AVAILABLE CONTAINERS

¼ gallon metal can (0.946 lt)

These technical data were calculated under controlled laboratory conditions, but SUR QUIMICA has no control over conditions, tools, applicator skills, selection, preparation, or compatibility of products used; therefore, can only guarantee this product quality, its features and qualities' suitability, but is not responsible for the results obtained in conditions impossible to check once the job has been done. SUR QUIMICA has made reasonable efforts to ensure the accuracy of the information provided here, but assumes no responsibility for any error, omission, or inaccuracy in it. If there is any inconsistency between different language issues of this document, Spanish version will prevail.

TECHNICAL INFORMATION

PEGAFORTE TRANSPARENT CONTACT CEMENT



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1 gallon metal can (3.785 lt)

5-gallon bucket (18.925 lt)

55-gallon drum (208 liter)

SURFACE PREPARATION

CONDITION

INSTRUCTION

Temperature: Temperature of pieces to be glued should be at least 20°C, so as not to extend drying time.

Cardboard or paper must be free of dust, paint or any other contaminant.

Wood Moisture: Wood moisture should be between 10 and 15%. Otherwise, there is no guarantee on its performance.

PRODUCT PREPARATION

COMPONENT

MIXING RATIO

MIXING INSTRUCTIONS

Product: 525-23770-900, PEGAFORTE 100%
TRANSPARENT CONTACT CEMENT

Ready to use. Do not dilute.:

PRODUCT APPLICATION

APPLICATION TOOL



Brush



Putty Knife



Roller



Spray gun (gravity or suction feed)

Application Instructions

Apply on both sides, let dry until sticky to the touch, almost dry. It takes some 15 to 20 minutes.

Firmly join both parts in the desired position, taking care to not leave voids where solvents can accumulate

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Spray in a uniform pattern and avoid adhesive accumulations that, in turn, could cause solvent concentrations.

Final instructions

Drying times are between 10 – 15 minutes, depending to application method.

NOTICE

- ✓ If you need more information, check our website <https://www.gruposur.com/asistencia/>
- ✓ Store the product in its closed, sealed original container between 20°C and 30°C, in a dry and ventilated place, far from sunlight, out of the reach of children.
- ✓ Manage your inventory, use first those containers with earlier expiration date, as indicated by its label.
- ✓ If adhesive remains static for a long time, stir it before use.
- ✓ It should be used before the expiration date indicated on the packaging label. After that date, all its warranties are void.
- ✓ Changes in environmental conditions can significantly affect open time and drying characteristics.

HEALTH

- ✓ This a professional/industrial product and it should be applied by properly trained personnel, wearing appropriate Personal Protection Equipment (PPE), as described in its Safety data Sheet (MSDS), available at <http://www.gruposur.com>
- ✓ Not for sale to minors, inhalation may cause harmful health effects, and cause dependence habit.
- ✓ If you need to dispose of empty containers of our products in Costa Rica, contact your SUR Color paint store or our industrial compound in La Uruca, San Jose.

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