TECHNICAL INFORMATION
PEGAFORTE WOOD POLYURETHANE ADHESIVE
PEGAFORTE ADHESIVO DE POLIURETANO PARA MADERA

525-23700-100

DESCRIPTION

D4 Polyurethane Adhesive, specially designed to glue every kind of wood. It has a high adhesive power, excellent water resistance and fast drying.

USE

It’s so versatile that can be used to bond a wide variety of materials, porous and non-porous. This includes wood, particle and fiber boards, coatings, plastics such as melamine, polyester (except polyethylene and polypropylene), formica, cement, concrete, steel, gypsum, ceramic, rigid foam sheets, each other or with other materials. Suitable for windows or doors manufacture, formworks, raised wood floor planks. Highly recommended for yacht construction.

Product line

Professional/industrial Line

CHARACTERISTICS

ASSESSMENT

Appearance

Brown viscous liquid.

PHYSICAL PROPERTY

<table>
<thead>
<tr>
<th></th>
<th>DATA</th>
</tr>
</thead>
<tbody>
<tr>
<td>Maximum open time</td>
<td>50 min</td>
</tr>
<tr>
<td>Weight solids (%)</td>
<td>100</td>
</tr>
<tr>
<td>Brookfield Viscosity RFV (cPs)</td>
<td>2,100 - 2,800</td>
</tr>
<tr>
<td>Total curing time (hours)</td>
<td>3 - 4</td>
</tr>
<tr>
<td>Density (kg/l)</td>
<td>1.08 a 1.12</td>
</tr>
</tbody>
</table>

These technical data were calculated under controlled laboratory conditions, but SUR QUIMICA has no control over the conditions, tools, the skills of the applicator, or over the selection, preparation or compatibility of the products used; therefore can only guarantee this product’s quality, its features and qualities’ suitability, but is not responsible for the results obtained in conditions impossible to check once the job has been done. SUR QUIMICA has made reasonable efforts to ensure the accuracy of the information provided here, but assumes no responsibility for any error, omission or inaccuracy in it.
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PRESENTATION

AVAILABLE PRESENTATIONS

Box with 6 units of 682 ml each (23 fl. oz.)

PRODUCT PREPARATION

<table>
<thead>
<tr>
<th>COMPONENT</th>
<th>MIXING RATIO</th>
<th>MIXING INSTRUCTIONS</th>
</tr>
</thead>
<tbody>
<tr>
<td>Product: 525-23700-100 – PEGAFORTE WOOD POLYURETHANE ADHESIVE</td>
<td>100%</td>
<td>Ready to use. Do not dilute.:</td>
</tr>
</tbody>
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PRODUCT APPLICATION

IT CAN BE APPLIED WITH

- Brush
- Spatula or Throwel

Application Instructions

Apply adhesive on both parts to be joined and press them together for at least 3 hours. As a foaming adhesive, it penetrates and fills substrate cavities. It can be used on wet wood.

OBSERVATIONS

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