

# TECHNICAL INFORMATION

## PEGAFORTE INDUSTRIAL ADHESIVE 150

525-23150-000



### DESCRIPTION

Industrial Adhesive 23150 is specially designed for the packaging industry, to be used in the final closure of paper bags. It offers ideal viscosity for a higher pore penetration, excellent adhesion and quick drying.

### USE

Product specially designed for the packaging industry in paper bags. It can be applied manually or by injection equipment.

**Product line** Professional/industrial Line

### CHARACTERISTICS

#### SPECIAL PROPERTIES

**Finish** Milky liquid

#### PHYSICAL PROPERTY

#### DATA

Volume Solids (%)	43 - 45
Weight solids (%)	44 - 46
Weight per Gallon (kg/gal)	4.0 - 4.2
Brookfield Viscosity RFV (cPs)	5000 - 7.000
Density (kg / l)	1.05 - 1.10
pH	3 - 5
Drying time (injection)	10 seconds

### PRESENTATION

#### AVAILABLE PRESENTATIONS

5 Gallon plastic bucket (18.925 lt)

### PRODUCT PREPARATION

COMPONENT	MIXING RATIO	MIXING INSTRUCTIONS
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These technical data were calculated under controlled laboratory conditions, but SUR QUIMICA has no control over conditions, tools, applicator skills, selection, preparation or compatibility of products used; therefore, can only guarantee this product quality, its features and qualities' suitability, but is not responsible for the results obtained in conditions impossible to check once the job has been done. SUR QUIMICA has made reasonable efforts to ensure the accuracy of the information provided here, but assumes no responsibility for any error, omission or inaccuracy in it. If there is any inconsistency between different language issues of this document, Spanish version will prevail.

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Product: 525-23150-000, PEGAFORTE INDUSTRIAL ADHESIVE 150

100%

Ready to use. Do not dilute.

Before use, mix thoroughly.

### PRODUCT APPLICATION

#### IT CAN BE APPLIED WITH

Brush

Roller



Spatula or Trowel

### Tools

It can be applied with brush, spatula, roller or trowel.

### Drying times

Reach its maximum adhesion strength in 1 to 3 minutes.

Drying time with injection equipment: 10 seconds maximum.

When applied with a roller, exerting pressure on applied pieces, drying time is from 15 to 25 seconds, depending on ambient and application conditions

### Application Instructions

Bond firmly glued parts in final position and let dry.

### OBSERVATIONS

- ✓ If you need more information, one of our technicians will assist you. Call 800-SUR-2000 or email us at [customerservice@gruposur.com](mailto:customerservice@gruposur.com)
- ✓ Store the product in its closed, sealed original container between 20°C and 30°C in a dry and ventilated place, far from sunlight, out of the reach of children.
- ✓ Changes in environmental conditions can significantly affect open time and drying characteristics.
- ✓ Manage your inventory, use first those containers with earlier expiration date, as indicated by its label. After expiration date, there is no guarantee that the product will retain its properties.
- ✓ If adhesive remains static for a long time, stir it before use.

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