



DESCRIPTION

Pegaforte Adhesivo Industrial 120 is specially designed for gluing kraft cardboard in manual or injection application. Fast drying and regulated viscosity, ideal for an improved adhesion on waterproofed surfaces. This adhesive is made with raw materials listed and recommended in FDA adhesives standard 21CFR 175.105

USE

Specially developed to assembly banana and pineapple packaging boxes, be it for hand roller or brush application, or mechanically pressed in hi-speed machinery. It has a very fast drying to allow for a high-speed assembly line. It can also be used in the lateral gluing of corrugated cardboard boxes in their manufacturing processes and to make corrugated corner boards or cores, as well as other processes that requires gluing kraft paper.

Line Industrial/Professional Line

PROPERTIES

SPECIAL PROPERTIES

Appearance	Milky Liquid
-------------------	-----------------

PHYSICAL PROPERTIES

DATA

Weight solids (%)	46 - 49
Brookfield Viscosity (cPs)	2200 - 3000
Density (kg/l)	1.06 - 1.11
pH	3 - 5 (maximum)

CONTAINERS

AVAILABLE CONTAINERS

5-gallon bucket (18.925 Lt.)

These technical data were calculated under controlled laboratory conditions, but SUR QUIMICA has no control over conditions, tools, applicator skills, selection, preparation, or compatibility of products used; therefore, can only guarantee this product quality, its features and qualities' suitability, but is not responsible for the results obtained in conditions impossible to check once the job has been done. SUR QUIMICA has made reasonable efforts to ensure the accuracy of the information provided here, but assumes no responsibility for any error, omission, or inaccuracy in it. If there is any inconsistency between different language issues of this document, Spanish version will prevail.

TECHNICAL INFORMATION

PEGAFORTE ADHESIVO INDUSTRIAL 120

525-23120-000



55-gallon drum (208 Lt.)

1000 kg. tote tank

SURFACE PREPARATION

CONDITION	INSTRUCTION
Cardboard or paper gluing	Cardboard or paper should be free of dust, or any other contaminant and its moisture content should not be over 7%.

PRODUCT PREPARATION

COMPONENT	MIXING RATIO	MIXING INSTRUCTIONS
Product: 525-23120-000, PEGAFORTE 100% ADHESIVO INDUSTRIAL 120		Ready to use, do not dilute

PRODUCT APPLICATION

APPLICATION TOOL

Brush

Injection equipment

Putty knife

Roller

TOOL

This product can be applied with brush, paintbrush, spatula, or roller.

DRYING TIMES

When applied with a pressure roller, drying time is 15 to 25 seconds (depending on environmental and application conditions).

Drying times can change when environmental conditions vary.

APPLICATION INSTRUCTIONS

Temperature, drafts, moisture and other environmental conditions, along with adhesive application thickness, can affect the open time of this adhesive.

Final Instructions

The drying time varies depending on your method of application.

These technical data were calculated under controlled laboratory conditions, but SUR QUIMICA has no control over conditions, tools, applicator skills, selection, preparation, or compatibility of products used; therefore, can only guarantee this product quality, its features and qualities' suitability, but is not responsible for the results obtained in conditions impossible to check once the job has been done. SUR QUIMICA has made reasonable efforts to ensure the accuracy of the information provided here, but assumes no responsibility for any error, omission, or inaccuracy in it. If there is any inconsistency between different language issues of this document, Spanish version will prevail.

TECHNICAL INFORMATION

PEGAFORTE ADHESIVO INDUSTRIAL 120

525-23120-000



NOTICE

- ✓ Container must be kept out of reach of children, tightly closed in a ventilated place, between 20 and 30°C to avoid loss of its properties.
- ✓ It should be used before the expiration date indicated on the packaging label. After that date, all its warranties are void.
- ✓ If you need more information, check our website <https://www.gruposur.com/asistencia/>

HEALTH

- ✓ If you need to dispose of empty containers of our products in Costa Rica, contact your SUR Color paint store or our industrial compound in La Uruca, San Jose
- ✓ This a professional/industrial product and it should be applied by properly trained personnel, wearing appropriate Personal Protection Equipment (PPE), as described in its Safety data Sheet (MSDS), available at <http://www.gruposur.com>

These technical data were calculated under controlled laboratory conditions, but SUR QUIMICA has no control over conditions, tools, applicator skills, selection, preparation, or compatibility of products used; therefore, can only guarantee this product quality, its features and qualities' suitability, but is not responsible for the results obtained in conditions impossible to check once the job has been done. SUR QUIMICA has made reasonable efforts to ensure the accuracy of the information provided here, but assumes no responsibility for any error, omission, or inaccuracy in it. If there is any inconsistency between different language issues of this document, Spanish version will prevail.