

# TECHNICAL INFORMATION



## PEGAFORTE ADHESIVO INDUSTRIAL 23113

525-23113-000

### DESCRIPTION

Industrial Adhesive 23113 it's specially developed for packaging, corrugated paper and cardboard industries. It offers ideal viscosity for high paper pore penetration, excellent adhesion and rapid drying. When cured it is resistant to humidity (passes 24 hour water immersion test).

### USE

Use only on paperboard or corrugated paper

**Product line** Professional/industrial Line

### CHARACTERISTICS

#### ASSESSMENT

Finish

Milky liquid

#### PHYSICAL PROPERTY

#### DATA

|                                |                   |
|--------------------------------|-------------------|
| Weight solids (%)              | 48 - 50           |
| Weight per Gallon (kg/Gl)      | 3,90 - 4,10       |
| Density (kg / l)               | 1,03 - 1,08       |
| Viscosity (sp4, vel 50)        | 1,200 - 1,700 cps |
| pH                             | 2,0 - 5,0         |
| Viscosity (Zahn cup #4 @ 28°C) | 55 - 65 seconds   |
| Drying time (injection)        | 6 - 10 seconds    |

### PRESENTATION

#### AVAILABLE PRESENTATIONS

These technical data were calculated under controlled laboratory conditions, but SUR QUIMICA has no control over the conditions, tools, the skills of the applicator, or over the selection, preparation or compatibility of the products used; therefore can only guarantee this product's quality, its features and qualities' suitability, but is not responsible for the results obtained in conditions impossible to check once the job has been done. SUR QUIMICA has made reasonable efforts to ensure the accuracy of the information provided here, but assumes no responsibility for any error, omission or inaccuracy in it.

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1000 kg Plastic container (tote tank).

### PRODUCT PREPARATION

| COMPONENT  | MIXING RATIO | MIXING INSTRUCTIONS           |
|--|--------------|-------------------------------|
| Product: 525-23113-000 – PEGAFORTE ADHESIVO INDUSTRIAL 23113 | 100%         | Ready to use. Do not dilute.: |

### PRODUCT APPLICATION

IT CAN BE APPLIED WITH



Brush



Injection equipment



Roller

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### Drying times

Reach its maximum adhesion strength in 1 to 3 minutes.

Drying time with injection equipment: 6 – 10 seconds, depending on ambient conditions, dosage used and type of paper.

### OBSERVATIONS

- If you need more information, one of our technicians will assist you.  
Call 800-SUR-2000 or email us at [customerservice@gruposur.com](mailto:customerservice@gruposur.com)
- Keep container tightly closed in a ventilated place, between 20 and 30 °C, out of reach of children.
- Store the product in its closed, sealed original container between 20°C and 30°C in a dry and ventilated place, far from sunlight, out of the reach of children.
- Store this product away from direct sunlight.
- Manage your inventory, use first those containers with earlier expiration date, as indicated by its label.

### HEALTH

- For a safe use of this product ask for its safety data sheet (MSDS).
- If you need to dispose of empty containers of our products in Costa Rica, contact your SUR Color paint store or our industrial compound in La Uruca, San Jose.

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