

TECHNICAL INFORMATION

PEGAFORTE INDUSTRIAL ADHESIVE 111



525-23111-000

DESCRIPTION

Pegaforte Industrial Adhesive 111 has excellent adhesion and viscosity, which favors high penetration into the paper pores. Due to its excellent resistance to rehydration, it withstands high humidity conditions without adhesion failures, passes the 24-hour immersion test. Fast drying.

USE

Ideal to be used in the assembly of cardboard boxes of different types and thicknesses.

Product line Professional/industrial Line

CHARACTERISTICS

PHYSICAL PROPERTY

DATA

Volume Solids (%)	34 - 37
Weight solids (%)	39 - 41
Weight per Gallon (kg/gal)	3.90 - 4.10
Brookfield Viscosity RFV (cPs)	900 - 1200
Tipycal density %	1.03 - 1.08
pH	2 - 5

PRESENTATION

AVAILABLE PRESENTATIONS

55 gallon drum (220 kg.)

275 gallon (1000 kg.) IBC tote tank

PRODUCT PREPARATION

COMPONENT	MIXING RATIO	MIXING INSTRUCTIONS
Product: 525-23111-000, PEGAFORTE ADHESIVO INDUSTRIAL 111	100%	Ready to use, do not dilute.

These technical data were calculated under controlled laboratory conditions, but SUR QUIMICA has no control over conditions, tools, applicator skills, selection, preparation or compatibility of products used; therefore, can only guarantee this product quality, its features and qualities' suitability, but is not responsible for the results obtained in conditions impossible to check once the job has been done. SUR QUIMICA has made reasonable efforts to ensure the accuracy of the information provided here, but assumes no responsibility for any error, omission or inaccuracy in it. If there is any inconsistency between different language issues of this document, Spanish version will prevail.



525-23111-000

PRODUCT APPLICATION

IT CAN BE APPLIED WITH



Brush



Injection equipment



Roller

Application conditions

Drying time in injection machine can go from 15 to 30 seconds, depending on environmental conditions and dosage used.

When applied with a roller, applying pressure on the applied parts it is 25 to 40 seconds, depending on environmental conditions and surfaces.

OBSERVATIONS

- ✓ If you need more information, one of our technicians will assist you. Call 800-SUR-2000 or email us at customerservice@gruposur.com
- ✓ Keep container tightly closed in a ventilated place, between 20 and 30 °C, out of reach of children.
- ✓ In low temperatures or high humidity environment, you can get longer drying times.
- ✓ Manage your inventory, use first those containers with earlier expiration date, as indicated by its label. After expiration date, there is no guarantee that the product will retain its properties.

HEALTH

- ✓ A strong smell in the application area is a sign of a poor ventilation.
- ✓ If you need to dispose of empty containers of our products in Costa Rica, contact your SUR Color paint store or our industrial compound in La Uruca, San Jose.
- ✓ The user of this product may need the appropriate Personal Protection Equipment (PPE), as described in its Safety data Sheet (MSDS), available at <http://www.gruposur.com>

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