

# TECHNICAL INFORMATION

## PEGAFORTE ADHESIVO COLA BLANCA 011

White Glue

525-23011-000



### DESCRIPTION

Pegaforte Adhesivo Cola Blanca 011 it's an adhesive for general uses, and his main properties are excellent stability, uniformity, and easy application.

### USE

Pegaforte Adhesivo Cola Blanca 011 was developed to be used to assemble commercial hollow-core doors, but due to its composition, it can also be used in other processes, such as to glue decorative linings in title holders, wallpaper or Styrofoam Kraft cardboard gluing. Given the wide variety of materials that could be adhered, users should do the relevant confirmatory tests to verify that this product meets their needs.

Line Domestic, Industrial/Professional

### PROPERTIES

#### SPECIAL PROPERTIES

Appearance	Milky Liquid
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#### PHYSICAL PROPERTIES

#### DATA

Weight solids (%)	21 - 23
Weight per gallon (kg/gal)	3.85 - 3.95
Density (kg/l)	1.01 - 1.04
Viscosity (sp4, vel 50)	18000 - 20000 cPs
Maximum wood moisture %	15
pH	3.5 - 6.5

### CONTAINERS

#### AVAILABLE CONTAINERS

1 gallon can (3.785 Lt.)

5-gallon bucket (18.925 Lt.)

These technical data were calculated under controlled laboratory conditions, but SUR QUIMICA has no control over conditions, tools, applicator skills, selection, preparation, or compatibility of products used; therefore, can only guarantee this product quality, its features and qualities' suitability, but is not responsible for the results obtained in conditions impossible to check once the job has been done. SUR QUIMICA has made reasonable efforts to ensure the accuracy of the information provided here, but assumes no responsibility for any error, omission, or inaccuracy in it. If there is any inconsistency between different language issues of this document, Spanish version will prevail.

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1000 kg. tote tank

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### SURFACE PREPARATION

CONDITION	INSTRUCTION
Surface preparation	Surfaces should be dry and free of grease, oil, dust, or any other contaminants.
Plane wood	Wood should be planed prior to the adhesive application.

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### PRODUCT PREPARATION

COMPONENT	MIXING RATIO	MIXING INSTRUCTIONS
Producto: 525-23011-000, PEGAFORTE ADHESIVO COLA BLANCA 011	100%	Ready to use, do not dilute

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### PRODUCT APPLICATION

#### APPLICATION TOOL

Brush

Putty knife

Roller

#### Tools

It can be applied with brush, putty knife or roller.

### DRYING TIMES

Recommended drying time in normal weather is 4 hours with carpenter's press or wood vise. In wet weather, press time should be increased to 6 hours.

Wood's moisture should not exceed 15%.

Cleaning of glue runouts should be done with a damp, clean cloth or fabric before drying along the joint direction.

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These drying times were taken under optimal conditions (between 22 - 28°C temperature and 70% relative humidity).

These times depend on the temperature, humidity, and thickness of the application film.

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### NOTICE

- ✓ Container must be kept out of reach of children, tightly closed in a ventilated place, between 20 and 30°C to avoid loss of its properties.
- ✓ It should be used before the expiration date indicated on the packaging label. After that date, all its warranties are void.
- ✓ If you need more information, check our website <https://www.gruposur.com/asistencia/>

### HEALTH

- ✓ If you need to dispose of empty containers of our products in Costa Rica, contact your SUR Color paint store or our industrial compound in La Uruca, San Jose
- ✓ The user of this product may need the appropriate Personal Protection Equipment (PPE), as described in its Safety data Sheet (MSDS), available at <http://www.gruposur.com>

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