TECHNICAL INFORMATION

BECCSEA 12 ANTIFOULING

521-83012-700



DESCRIPTION

BECCSEA 12 ANTIFOULING is a tin-free antifoulant formulated with a specialized blend of polymers and biocides. Ablative product thanks to an exact balance of hydrophobic and hydrophilic resins. It can be used in environments with strict environmental standards. This product complies with International Convention on the Control of Harmful Anti-fouling standards (AFS/CONF/26).

USE

BECCSEA 12 ANTIFOULING is recommended for hulls of boats sailing at moderate speeds in waters where most scale are generated. It must be applied on a suitable primer or over an old layer of compatible antifouling.

STRUCTURE	Vessels
SURFACE	Carbon Steel (Iron), Fiberglass
PROPERTIES	
SPECIAL PROPERTIES	

Single part

PHYSICAL PROPERTIES	DATA
Volume Solids (%)	52 - 56
Weight Solids (%)	70 - 74
Recommended Dry Thickness (in Mils)	6 mils (for 1 year of service)
Weight per gallon (kg/gal)	6.30 - 6.55
Theoretical yield (m²/gallon)	80 (@ 1 mil)
VOC (volatile organic compounds) (g/L)	441
Shelf life	12 Months

Definition of theoretical yield: Maximum surface that can be coated with a paint in ideal conditions. Practical yield varies depending on type of surface, tool used, applicator experience, and other factors. 1 mil = one-thousandth of an inch (0.0254 mm).

CONTAINERS

These technical data were calculated under controlled laboratory conditio

tools, applicator skills, selection, preparation, or compatibility of products used; therefore, can only guarantee this product quality, its features and qualities' suitability, but is not responsible for the results obtained in conditions impossible to check once the job has been done. SUR QUÍMICA has made reasonable efforts to ensure the accuracy of the information provided herein, but assumes no liability for any errors, omissions or inaccuracies thereof. If there is any inconsistency between different language issues of this document, Spanish version will prevail.













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AVAILABLE CONTAINERS	
¼ gallon can (0.946 Lt.)	Red 307
1 gallon can (3.785 Lt.)	Black 700
5-gallon bucket (18.925 Lt.)	Blue 500

SURFACE PREPARATION	
CONDITION	INSTRUCTION
SURFACE PREPARATION:	The surface to be painted must be free of rust, grease, dust or any other contaminant that may affect its performance.
Primer:	It should be applied on the appropriate primer for each surface:
Fiberglass:	BECC MARINE EPOXY TIE COAT (521-83261-720).
Iron:	BECC MARINE EPOXY SELF PRIMING (521–83200–751).

PRODUCT PREPARATION

COMPONENT	MIXING RATIO	MIXING INSTRUCTIONS	
Product: 521–83012–700 BECCSEA ANTIFOULING	A 12 100 Par	•	oduct well before add the diluent.
Diluent 510-83901-900 BECC SEA REDUCER SPECIAL	Max 25	%	

PRODUCT APPLICATION

APPLICATION TOOLS

Brush	Airless equipment	Conventional spray	Roller
		gun (gravity or	
		suction)	

Application with airless equipment		
Nozzle size	0.38 – 0.53 mm	
Fan Angle	60°	

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Line pressure	120 – 150 BAR

The indicated data serve as a guide. It may be necessary to vary the outlet pressure and nozzle of the equipment to improve product application conditions.

Application conditions		
Surface temperature:	5°C to 35°C	
Room temperature	5°C to 40°C	
Relative Humidity:	10 % - 85 %	

Surface temperature must be at least 3°C above dew point.

Number of layers and thickness	
Recommended Dry Thickness	6 mils
Wet thickness per coat	7 mils

After applying the last layer of Premier Epoxy, a period of no more than 2.5 hours should be given for the application of the first layer of anti-fouling.

Drying time		
Touch-Dry	30 min	
Drying time to repaint	4 h – Unlimited	
Total drying time	6 h	
Time to float	8 h (minimum)	

These mentioned drying times are under optimal conditions (between 22 - 28 °C temperature and 60 - 80% relative humidity). These times depend on temperature, humidity, paint film thickness and dilution.

Application instructions

Apply the following coats of the intended paint system within the recommended repainting times. If time between last layer of primer and the first layer of anti-fouling is other than indicated (see drying times), that primer coat should be sanded and a thin layer (1 – 1.5 mils) of that primer applied to reactivate the system and generate an adequate adhesion between layers.

NOTICE:

- ✓ If you need other information, visit our website at https://www.gruposur.com/asistencia/
- ✓ Store this product away from children in its original packaging, in a ventilated, indoor area.

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HEALTH

- ✓ If you need to dispose of empty packages of our products in Costa Rica, contact your SUR store or our industrial compound in La Uruca, San Jose.
- ✓ Application personnel must wear appropriate personal protective equipment, including gloves, goggles, and face mask with activated carbon filter.
- ✓ This is a professional/industrial product, and it should be applied by properly trained personnel, wearing appropriate Personal Protection Equipment (PPE), as described in its Safety data Sheet (MSDS), available at http://www.gruposur.com

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