

# TECHNICAL INFORMATION

## MASILLA PARA MADERA

### WOOD PUTTY



518-00800-418

#### DESCRIPTION

Masilla Para Madera is a wood putty is specially designed to repair small damages in wood, such as scratches, bumps, cracks and knots, among others. Formulated from water base acrylic resins. Once dry and sanded it can be dyed and finished in the same way as wood itself. Good filling power, easy to sand and quick dry.

#### USE

It can be applied on wooden surfaces, plywood and MDF located indoors.

<b>Structure</b>	Any Wood structure, furniture
<b>Exterior/Interior</b>	Indoors
<b>Surface</b>	Wood, MDF, Plywood
<b>Product line</b>	Domestic line, Professional/industrial Line

#### PROPERTIES

##### PHYSICAL PROPERTY

##### DATA

Volume Solids (%)	61 - 65
Weight solids (%)	78 - 82
Weight per Gallon (kg/Gl)	6.20 - 6.70
Brookfield Viscosity (cPs)	325.000 - 400.000

#### CONTAINERS AND COLORS

##### AVAILABLE CONTAINERS

##### AVAILABLE COLORS

418 Dark Mahogany, 420 Teak, 424 Pine.

These technical data were calculated under controlled laboratory conditions, but SUR QUIMICA has no control over conditions, tools, applicator skills, selection, preparation, or compatibility of products used; therefore, can only guarantee this product quality, its features and qualities' suitability, but is not responsible for the results obtained in conditions impossible to check once the job has been done. SUR QUIMICA has made reasonable efforts to ensure the accuracy of the information provided here, but assumes no responsibility for any error, omission, or inaccuracy in it. If there is any inconsistency between different language issues of this document, Spanish version will prevail.

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**Tek Wood** SUR

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8 Fl. Oz. Plastic can (0.236 Lt)

¼ Gallon (0.946 Lt)

### SURFACE PREPARATION

CONDITION	INSTRUCTION
<b>Moisture</b>	Wood moisture should not be over 16%.
<b>Surface Preparation</b>	Wood must be dry, free of dust, grease or any other contaminant that may affect the adhesion of the product.

### PRODUCT PREPARATION

COMPONENT	MIXING RATIO	MIXING INSTRUCTIONS
Product: 518-00800-418 - MASILLA para MADERA	100%	Ready to use. Do not dilute.:

### PRODUCT APPLICATION

#### IT CAN BE APPLIED WITH



Smooth metal trowel



Putty Knife

#### Application conditions

Do not apply over very hot surfaces or directly exposed to the sun, product will evaporate too soon and that will hurt its adherence and duration.

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Do not apply when relative humidity exceeds 85%, under rain or with certain threat that it will rain in a short time, because it would alter some characteristics of the application or the performance of the product.

Application must be done in a well ventilated area.

This wood putty should not be used where it will be covered with white paint or light colors.

#### Number of layers and thickness

Number of Coats 1 - 2 coats

#### Drying times

Drying time between coats Minimum 1 hour, depending on depth, amount applied and ambient humidity.

Drying time to sand 2 hours, depending on depth, amount applied and ambient humidity.

Total drying time 12 hours

Drying times listed are under ideal conditions (Between 22-28°C temperature and 50 - 80% relative humidity). These times are dependent on temperature, moisture, film thickness and dilution.

#### Application Instructions

Apply in enough quantity over damaged area, leaving an excess of product over the area that will be sanded.

#### Sanding instructions

Sand each coat with #100 or 120 grit.

Dust well all sanding residues before applying next coat.

#### Cleaning equipment

Clean tools with clear water.

#### NOTICE

- ✓ If you need more information, check our website <https://www.gruposur.com/asistencia/>
- ✓ Keep container tightly closed in a ventilated place, between 20 and 30 °C, out of reach of children.
- ✓

#### HEALTH

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- ✓ The user of this product may need the appropriate Personal Protection Equipment (PPE), as described in its Safety data Sheet (MSDS), available at <http://www.gruposur.com>
- ✓ If you need to dispose of empty containers of our products in Costa Rica, contact your SUR Color paint store or our industrial compound in La Uruca, San Jose.

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