TECHNICAL INFORMATION ADVANCED CLEAR 905



509-21900-905

DESCRIPTION



Transparent coat with good gloss, designed to be applied over BICAPA 32800 or UNIPAR ADVANCE 21900. Its outstanding properties are easy mixing and application, good finish and soft polishing.



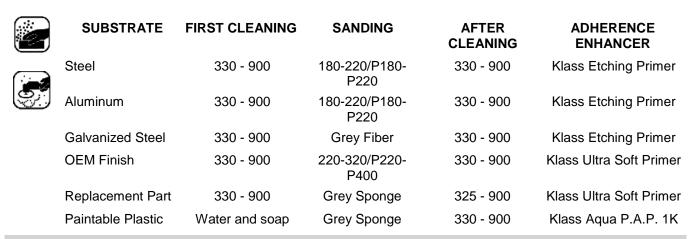
Containers ¼ gallon,1-gallon

Available Colors Clear

SURFACE PREPARATION



Before application, surface must be free of dust, grease, oil, waxes, or any other contaminants that can affect product adherence



COMPONENTS AND MIXING RATIOS



Add only the recommended components. Use KLASS measuring rule for a correct mix.



MIXING RATIO		HARDENER	DILUENT
Product	100 Parts	762-900	481-900 or 482-900
Diluent	100 Parts		
Mix ratio	1:1		

Application Viscosity

18 - 22 seconds, DIN Cup #4 Pot Life: undefined

APLICATION EQUIPMENT



For better results, use recommended nozzle size and pressure.

These technical data were calculated under controlled laboratory conditions, but SUR QUIMICA has no control over conditions, tools, applicator skills, selection, preparation, or compatibility of products used; therefore, can only guarantee this product quality, its features and qualities' suitability, but is not responsible for the results obtained in conditions impossible to check once the job has been done. SUR QUIMICA has made reasonable efforts to ensure the accuracy of the information provided here, but assumes no responsibility for any error, omission, or inaccuracy in it. If there is any inconsistency between different language issues of this document, Spanish version will prevail.









TECHNICAL INFORMATION ADVANCED CLEAR 905



509-21900-905



Air Spray	Nozzle	Pressure (PSI)
Conventional Suction Feed	1.3 - 1.4 mm	35 - 45
Standard Gravity Feed	1.3 - 1.4 mm	35 - 45
Gravity Feed HVLP	1.2 - 1.3 mm	10 output

PRODUCT APPLICATION



Number of coats

Time Between Coats

Dry Film Thickness

2 10 minutes 2 - 2.5 mils



Comments: Respect curing time between coats and do not exceed recommended thickness.

Drying Times



Data measured at 20°C (68°F).



Drying TIME **FORCED DRYING** TIME Dust dry 5 - 10 minutes 60°C Oven N/A Short wave infrared N/A Touch Dry 45 minutes Dry-to-sand 12 hours Medium wave infrared: N/A

Before the next product N/A
Dry to retouch N/A

SANDING



SANDING METHOD # GRIT FEPA GRIT



Wet sand by hand 1500-2000 N/A Dry sand by hand 1500 (with interfase) N/A Power sanding, dry N/A N/A

For wet sanding, let sandpaper soaking in water some 20 minutes before use

NOTICE

Apply both coats wet, avoiding runoff.

Do not exceed the recommended film thickness.

For light contamination or "orange peel", use # 2000 grit wet with smooth backing or # 1500 grit dry using interface backing.

These technical data were calculated under controlled laboratory conditions, but SUR QUIMICA has no control over conditions, tools, applicator skills, selection, preparation, or compatibility of products used; therefore, can only guarantee this product quality, its features and qualities' suitability, but is not responsible for the results obtained in conditions impossible to check once the job has been done. SUR QUIMICA has made reasonable efforts to ensure the accuracy of the information provided here, but assumes no responsibility for any error, omission, or inaccuracy in it. If there is any inconsistency between different language issues of this document, Spanish version will prevail.









TECHNICAL INFORMATION ADVANCED CLEAR 905



509-21900-905

STORAGE, HEALTH AND SAFETY



Keep this product stored in its original container and with the proper label, for a short period, in dry environment, between 50°F and 95°F.

Read and understand all safety instructions on label.



Never add other components than those indicated on this sheet. Doing so may affect its performance and voids all warranties.

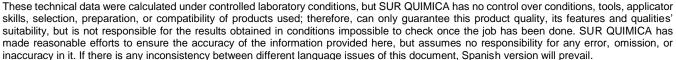


This a professional/industrial product and it should be applied by properly trained personnel, wearing appropriate Personal Protection Equipment (PPE), as described in its Safety data Sheet (MSDS), available at http://www.gruposur.com

Do not use this product near sources of ignition, such as sparks or equipment with high temperatures. Do not smoke during use. Use in a well aired area.

Dispose of waste in accordance with local laws and regulations.

If you need to dispose of empty containers of our products in Costa Rica, contact your SUR Color paint store or our industrial compound in La Uruca, San Jose.



12/17/2021, 1:58:06 PM











17 2021, 1:58PM