

TECHNICAL INFORMATION

PREPARATEK GRIS VERDOSO

Enamel primer

509-17555-724



DESCRIPTION



Enamel-type primer designed to be coated with any of Fast Dry Unipar 19100 product line.



Containers

¼ gallon, 1 gallon

Available Colors

Greenish gray

SURFACE PREPARATION



Before application, surface must be free of dust, grease, oil, waxes, or any other contaminants that can affect product adherence



SUBSTRATE

FIRST CLEANING

SANDING

**AFTER
CLEANING**

**ADHERENCE
ENHANCER**

Iron

330 - 900

180-220/P180-
P220

330 - 900

N/A



Aluminum

330 - 900

180-220/P180-
P220

330 - 900

Klass Etching Primer

Galvanized Steel

330 - 900

Gray Fiber

330 - 900

Klass Etching Primer

OEM Finish

N/A

N/A

N/A

N/A

Replacement Part

N/A

N/A

N/A

N/A

Paintable Plastic

N/A

N/A

N/A

N/A

COMPONENTS AND MIXING RATIOS



Add only the recommended components.
Use KLASS measuring rule for a correct mix.



MIXING RATIO

HARDENER

DILUENT

Product

100 Parts

N/A

457-900



Hardener

30 Parts

Mix ratio

(100:30)

Application Viscosity

18 - 22 seconds,
DIN Cup #4

Pot Life: undefined

APPLICATION EQUIPMENT



For better results, use recommended nozzle size and pressure.

These technical data were calculated under controlled laboratory conditions, but SUR QUIMICA has no control over conditions, tools, applicator skills, selection, preparation, or compatibility of products used; therefore, can only guarantee this product quality, its features and qualities' suitability, but is not responsible for the results obtained in conditions impossible to check once the job has been done. SUR QUIMICA has made reasonable efforts to ensure the accuracy of the information provided here, but assumes no responsibility for any error, omission, or inaccuracy in it. If there is any inconsistency between different language issues of this document, Spanish version will prevail.

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UNIPAR
Automotive Refinish



Air Spray

Nozzle

Pressure (PSI)

Conventional Suction Feed

1.7 - 1.8 mm

35 - 45

Standard Gravity Feed

1.5 -17 mm

35 - 45

Gravity Feed HVLP

1.5 -1.7 mm

10 output

PRODUCT APPLICATION



Number of coats

2

Time Between Coats

10 minutes

Dry Film Thickness

2 - 3 mils



Comments: Respect curing time between coats and do not exceed recommended thickness.

Drying Times



Data measured at 20°C (68°F).



Drying

TIME

Forced drying

TIME

Dust dry

N/A

Oven @ 60°C:

N/A

Touch Dry

10 minutes

Medium wave infrared

N/A

Dry-to-sand

N/A

Short wave infrared

N/A

Before the next product

N/A

Dry to retouch

N/A

SANDING



SANDING METHOD

GRIT

FEPA GRIT

Wet sand by hand

320 – 400

P400-P600



Dry sand by hand

N/A

N/A

Power sanding, dry

320 - 400

P400-P600

OBSERVATIONS

Respect curing time between layers.
Do not exceed recommended film thickness.
Dilute only with 457-900 diluent

STORAGE, HEALTH AND SAFETY

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Keep this product stored in its original container and with the proper label, for a short period, in dry environment, between 50°F and 95°F.

Read and understand all safety instructions on label.



Never add other components than those indicated on this sheet. Doing so may affect its performance and voids all warranties.



If you need more information, check our website <https://www.gruposur.com/asistencia/>

This is a professional/industrial product and it should be applied by properly trained personnel, wearing appropriate Personal Protection Equipment (PPE), as described in its Safety data Sheet (MSDS), available at <http://www.gruposur.com>

Do not use this product near sources of ignition, such as sparks or equipment with high temperatures. Do not smoke during use. Use in a well aired area.

Dispose of waste in accordance with local laws and regulations.

If you need to dispose of empty containers of our products in Costa Rica, contact your SUR Color paint store or our industrial compound in La Uruca, San Jose.

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