TECHNICAL INFORMATION KLASS UNDER COAT AQ

509-00381-700



DESCRIPTION



KLASS UNDER COAT AQ is a single-part, water-base, asphalt emulsion-type coating that reproduces the original texture of factory vehicles in its underparts, such as running boards and chassis. Reduces noise produced by gravel impacts. It can be painted with our automotive finishing line 32800 Klass Base Coat and 31700 Klass Single Stage 31.7.



Containers ½ gallon, 1 gallon

Available Colors Black

SURFACE PREPARATION



Before application, surface must be free of dust, grease, oil, waxes, or any other contaminants that can affect product adherence.

| | SUBSTRATE | FIRST CLEANING | SANDING | AFTER CLEANING | ADHERENCE ENHANCER |
|---------------|-------------------|----------------|-------------|-------------------|-----------------------|
| | Steel | 330 - 900 | 180/P180 | 330 - 900 | Klass Etching Primer |
| (: <u>-</u> - | Aluminum | 330 - 900 | 180/P180 | 330 - 900 | Klass Etching Primer |
| | Galvanized Steel | 330 - 900 | 180/P180 | 330 - 900 | Klass Etching Primer |
| | OEM Finish | 330 - 900 | 180/P180 | 330 - 900 | N/A |
| | Replacement Part | 330 - 900 | Grey Sponge | 325 - 900 | N/A |
| | Paintable Plastic | N/A | N/A | N/A | N/A |

COMPONENTS AND MIXING RATIOS



Mixing ratios and components don't apply to this product.



MIXING RATIO
Product N/A

| HARDENER | DILUENT |
|----------|---------|
| N/A | N/A |

Pot Life: N/A



These technical data were calculated under controlled laboratory conditions, but SUR QUIMICA has no control over conditions, tools, applicator skills, selection, preparation, or compatibility of products used; therefore, can only guarantee this product quality, its features and qualities' suitability, but is not responsible for the results obtained in conditions impossible to check once the job has been done. SUR QUIMICA has made reasonable efforts to ensure the accuracy of the information provided here, but assumes no responsibility for any error, omission, or inaccuracy in it. If there is any inconsistency between different language issues of this document, Spanish version will prevail.











TECHNICAL INFORMATION KLASS UNDER COAT AQ



509-00381-700

Application Viscosity N/A Pot Life N/A

APLICATION EQUIPMENT



For better results, use recommended nozzle size and pressure.



| Air Spray | Nozzle | Pressure (PSI) |
|-----------|--------|----------------|
| Schutz | N/A | N/A |

PRODUCT APPLICATION



Number of coats

Time Between Coats

Dry Film Thickness

12 mils

1 – 2 (full coats)



Drying Times



Data measured at 25 °C (77°F).

| Drying | TIME | Forced drying | TIME |
|-------------------------|--|----------------------|------|
| Touch Dry | 2 – 3 hours | Oven @ 60°C: | N/A |
| Dry-to-sand | N/A | Medium wave infrared | N/A |
| Before the next product | 4 – 36 hours to apply an automotive finish | Short wave infrared | N/A |
| Dry to retouch | N/A | | |

SANDING

| | SANDING METHOD | # GRIT | FEPA GRIT |
|---|--------------------|--------|-----------|
| | Wet sand by hand | N/A | N/A |
| 5 | Dry sand by hand | N/A | N/A |
| | Power sanding, dry | N/A | N/A |

These technical data were calculated under controlled laboratory conditions, but SUR QUIMICA has no control over conditions, tools, applicator skills, selection, preparation, or compatibility of products used; therefore, can only guarantee this product quality, its features and qualities' suitability, but is not responsible for the results obtained in conditions impossible to check once the job has been done. SUR QUIMICA has made reasonable efforts to ensure the accuracy of the information provided here, but assumes no responsibility for any error, omission, or inaccuracy in it. If there is any inconsistency between different language issues of this document, Spanish version will prevail.











TECHNICAL INFORMATION KLASS UNDER COAT AQ

509-00381-700



OBSERVATIONS

This product is applied with a Schutz spray gun.

STORAGE, HEALTH AND SAFETY



Keep this product stored in its original container for a short period, in dry environment, between 50°F and 95°F.



Read and understand all safety instructions on label.



Never add other components than those indicated on this sheet. Doing so may affect its performance and voids all warranties.



If you need more information, check our website https://www.gruposur.com/asistencia/

This a professional/industrial product and it should be applied by properly trained personnel, wearing appropriate Personal Protection Equipment (PPE), as described in its Safety data Sheet (MSDS), available at http://www.gruposur.com

Do not use this product near sources of ignition, such as sparks or equipment with high temperatures. Do not smoke during use. Use in a well aired area.

If you need to dispose of empty containers of our products in Costa Rica, contact your SUR Color paint store or our industrial compound in La Uruca, San Jose.

These technical data were calculated under controlled laboratory conditions, but SUR QUIMICA has no control over conditions, tools, applicator skills, selection, preparation, or compatibility of products used; therefore, can only guarantee this product quality, its features and qualities' suitability, but is not responsible for the results obtained in conditions impossible to check once the job has been done. SUR QUIMICA has made reasonable efforts to ensure the accuracy of the information provided here, but assumes no responsibility for any error, omission, or inaccuracy in it. If there is any inconsistency between different language issues of this document, Spanish version will prevail.









