

TECHNICAL INFORMATION

KLASS ANTIGRAVA/TEXTURED FINISH

509-00380-700



DESCRIPTION



This coating reproduces the underneath texture cars receive at the factory, such on frame, chassis, and undercarriage parts. Isolate sound produced by gravel impacts. It can be coated with any automotive finish.



Containers

¼ Gallon, 1 gallon

Available Colors

Black

SURFACE PREPARATION



Before application, surface must be free of dust, grease, oil, waxes, or any other contaminants that can affect product adherence.



SUBSTRATE	FIRST CLEANING	SANDING	AFTER CLEANING	ADHERENCE ENHANCER
Iron	330 - 900	180/P180	330 - 900	Klass Etching Primer
Aluminum	330 - 900	180/P180	330 - 900	Klass Etching Primer
Galvanized Steel	330 - 900	180/P180	330 - 900	Klass Etching Primer
OEM Finish	330 - 900	180/P180	330 - 900	N/A
Replacement Part	330 - 900	Gray Sponge	325 - 900	N/A
Paintable Plastic	N/A	N/A	N/A	N/A

COMPONENTS AND MIXING RATIOS



Mixing ratios and components don't apply to this product.



MIXING RATIO	
Product	Do not mix
Hardener	N/A
Mix ratio	N/A

HARDENER	DILUENT
N/A	N/A



These technical data were calculated under controlled laboratory conditions, but SUR QUIMICA has no control over conditions, tools, applicator skills, selection, preparation, or compatibility of products used; therefore, can only guarantee this product quality, its features and qualities' suitability, but is not responsible for the results obtained in conditions impossible to check once the job has been done. SUR QUIMICA has made reasonable efforts to ensure the accuracy of the information provided here, but assumes no responsibility for any error, omission, or inaccuracy in it. If there is any inconsistency between different language issues of this document, Spanish version will prevail.

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Application Viscosity

N/A

Pot Life

N/A

APPLICATION EQUIPMENT



For better results, use recommended nozzle size and pressure.



Air Spray	Nozzle	Pressure (PSI)
Conventional Suction Feed	N/A	N/A
Standard Gravity Feed	N/A	N/A
Gravity Feed HVLP	N/A	N/A

PRODUCT APPLICATION



Number of coats

Time Between Coats

Dry Film Thickness

1 – 2 (full coats)

10 minutes

20 – 30 mils



Drying Times



Data measured at 20°C (68°F).



Drying	TIME	Forced drying	TIME
Dust dry	10 min	Oven @ 60°C:	N/A
Touch Dry	2 hours	Medium wave infrared	N/A
Dry-to-sand	N/A	Short wave infrared	N/A
Before the next product	3 hours		
Dry to retouch	N/A		

SANDING

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SANDING METHOD

GRIT

FEPA GRIT

Wet sand by hand

N/A

N/A



Dry sand by hand

N/A

N/A

Power sanding, dry

N/A

N/A

OBSERVATIONS

Texture may vary with application pressure, 45-70 pounds/square inch is recommended.
This product is applied with 3 - 4 mm anti-gravel spray gun.
For best results, apply over an anticorrosive anchor base such as Klass Etching Primer 31451-600

STORAGE, HEALTH AND SAFETY



Keep this product stored for a short period, in dry environment, between 50°F and 95°F.
• Read and understand all safety instructions on label.



Never add other components than those indicated on this sheet. Doing so may affect its performance and voids all warranties.
If you need more information, check our website <https://www.gruposur.com/asistencia/>



This is a professional/industrial product and it should be applied by properly trained personnel, wearing appropriate Personal Protection Equipment (PPE), as described in its Safety data Sheet (MSDS), available at <http://www.gruposur.com>

Do not use this product near sources of ignition, such as sparks or equipment with high temperatures.
Do not smoke during use. Use in a well aired area.

If you need to dispose of empty containers of our products in Costa Rica, contact your SUR Color paint store or our industrial compound in La Uruca, San Jose.

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