

TECHNICAL INFORMATION

LACA SATINADA LISTA PARA USO

SATIN LACQUER READY TO USE



508-11050-905

DESCRIPTION

Satin Lacquer Ready to Use is a single part solvent product, formulated on a nitrocellulose resin base. Provides a satin finish, silky and fast drying, which reduces pollution in highly polluted environments.

USE

Product for industrial use, specifically for the furniture industry, recommended for application on wood, MDF or plywood. Use only on indoor structures.

Structure	Any wooden structure
Exterior/Interior	Indoor
Surface	Wood, MDF, Plywood
Product line	Professional/industrial Line

CHARACTERISTICS

ASSESSMENT

Finish
Solvent base
Single part

PHYSICAL PROPERTY

DATA

Volume Solids (%)	14 - 16
Weight solids (%)	21 - 23
Weight per Gallon (kg/gal)	3.4 - 3.5
Viscosity Ford cup # 4 (s)	22 - 24
Theoretical Yield (m ² /Gallon)	24 - 26
Brillo especular a 60° (GU)	25 - 35

Definition of theoretical yield: Maximum surface that can be covered with a painting under ideal conditions. The practical performance varies depending on the type of surface used tool, applicator experience and other factors. 1 mil = 0.0254 mm.

PRESENTATION

AVAILABLE PRESENTATIONS

1/4 gal metal can (0.946 lt)

These technical data were calculated under controlled laboratory conditions, but SUR QUIMICA has no control over the conditions, tools, the skills of the applicator, or over the selection, preparation or compatibility of the products used; therefore can only guarantee this product's quality, its features and qualities' suitability, but is not responsible for the results obtained in conditions impossible to check once the job has been done. SUR QUIMICA has made reasonable efforts to ensure the accuracy of the information provided here, but assumes no responsibility for any error, omission or inaccuracy in it.

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Tek Wood SUR

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1 gal metal can (3.785 lt)

5 Gallon bucket (18.925 lt)

SURFACE PREPARATION

CONDITION	INSTRUCTION
Moisture	Wood moisture content should not be over 16%.
Surface Preparation:	Surface must be previously sealed with one of our nitrocellulose sealants. Wood must be dry, clean and well sanded. Remove any dirt, grease or contaminants than can impair this product's performance.
Protection of wood against fungi/insects	For better protection against fungi and insects, apply first a coat of Preserwood 504-00995-900.
Restore small details on wood, plywood or MDF	If you need to repair small details, use water based Wood Putty 518-00800 in the desired shade (Mahogany 418, Pine 424 or Teak 420).
Already sealed surfaces	Sealant should be sanded with # 320 or # 400 grit before applying the finish.

PRODUCT PREPARATION

COMPONENT	MIXING RATIO	MIXING INSTRUCTIONS
Product: 508-11050-905 -Satin Lacquer Ready to Use	100%	Stir before use

Ready to use. Do not dilute.

PRODUCT APPLICATION

IT CAN BE APPLIED WITH



Airless spray



Spray gun (gravity or suction feed)

Airless spray application

Nozzle size	0.009" - 0.011"
Pressure	35 - 50 psi

Gravity gun application

Nozzle size	1.3 - 1.5 mm
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Presión Pressure	30 - 35 psi
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Suction gun application

Nozzle size	1.5 - 1.7 mm
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Pressure	30 - 35 psi
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Application conditions

Do not apply on very hot surfaces or directly exposed to the sun, the paint will evaporate very fast and that will hurt its adherence and duration.

Do not apply when ambient moisture exceeds 85%, when it's raining or in a rainy day, because it would alter some characteristics of the application or the performance of the product.

Application must be done in a well ventilated area.

Number of layers and thickness

Number of Coats	1 or 2 full layers (crossed coats)
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Drying times

Tack-Free time	5 - 8 min
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Recoat time	15 - 20 min
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Dry to handle	4 hours
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Total drying time	72 horas
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Drying times listed are under ideal conditions (Between 22-28°C temperature and 50 - 80% relative humidity). These times are dependent on temperature, moisture, film thickness and dilution.

Cleaning equipment

Only for tools and equipment cleaning, use Industrial Thinner 510-00483-900.

OBSERVATIONS

- ✓ If you need more information, one of our technicians will assist you. Call 800-SUR-2000 or email us at customerservice@gruposur.com
- ✓ Keep container tightly closed in a ventilated place, between 20 and 30 °C, out of reach of children.
- ✓ If you need to dispose of empty containers of our products in Costa Rica, contact your SUR Color paint store or our industrial compound in La Uruca, San Jose.

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HEALTH

- ✓ This a professional/industrial product and it should be applied by properly trained personnel, wearing appropriate Personal Protection Equipment (PPE), as described in its Safety data Sheet (MSDS), available at <http://www.gruposur.com>
- ✓ Apply in a well ventilated area and DO NOT smoke while using this product.
- ✓ Do not use this product near ignition sources, as sparks or high temperature equipment.
- ✓ Avoid skin contact and do not inhale its vapors.

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