

ETIBOND PLUS 650

505-23650-000

DESCRIPTION

Multipurpose two-part epoxy putty, with high filling and excellent mechanical properties, formulated for filling or binding elements of different substrates, such as metal, concrete, plastic, and wood. It provides a high hardness consistency, excellent cohesive and adhesive properties.

USE

Used as an adhesive for raised pavement markers on asphalt or concrete. Also to install various elements on floors or industrial walls or warehouses. To repair cracks and fissures in industrial subfloor slabs. In vertical and suspended anchors.

Structure	Roads and parking lots, Exterior Walls, Floors, Structural elements (column, trusses, etc.)
Exterior/Interior	Indoors, Outdoors
Surface	Asphalt, Metal, Concrete, Wood
Product line	Professional/industrial Line

CHARACTERISTICS

ASSESSMENT

Weather resistance
Excellent Adherence
High Chemical Resistance
Easy mixing and handling
It won't crack nor suffer contraction.

PHYSICAL PROPERTY

DATA

Volume Solids (mix) (%)	97 - 99
Weight Solids (mix) (%)	97 - 99

These technical data were calculated under controlled laboratory conditions, but SUR QUIMICA has no control over conditions, tools, applicator skills, selection, preparation, or compatibility of products used; therefore, can only guarantee this product quality, its features and qualities' suitability, but is not responsible for the results obtained in conditions impossible to check once the job has been done. SUR QUIMICA has made reasonable efforts to ensure the accuracy of the information provided here, but assumes no responsibility for any error, omission, or inaccuracy in it. If there is any inconsistency between different language issues of this document, Spanish version will prevail.



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Weight per gallon (mix) (kg)	7.15 - 7.25
Full cure (days @ 25°C)	2 - 4
Pot life	30 minutes
Application Temperature (°C)	10°C to 38°C
Performance Temperature (°C)	0°C to 55°C
Minimum curing time (minutes @ 25°C)	25 - 60

CONTAINERS

AVAILABLE CONTAINERS

A PART: 505-23650-000: 1 gallon can (3.785 Lt.)

B PART: 505-23651-900: ¼ gallon can (0.946 Lt.)

SURFACE PREPARATION

CONDITION

INSTRUCTION

Preparación de superficie: Surface should be dry and free of dust, oils or any other contaminant

PRODUCT PREPARATION

COMPONENT	MIXING RATIO	MIXING INSTRUCTIONS
COMPONENT A: 505-23650-000, ETIBOND PLUS 650	100%	Mix 4 parts of Component A by each part of Component B (4:1) for about 5 minutes to get a uniform gray mixture. Let stand for 3 minutes and then apply where needed.
COMPONENT B: ETIBOND PLUS 650	25%	

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PRODUCT APPLICATION

IT CAN BE APPLIED WITH



Flat trowel



Putty Knife



Spatula or Trowel

Preparation product

Mix 4 parts of Component A with 1 part of Component B.

Application Instructions

Bonding should be done while the epoxy putty is still tacky. ETIBOND PLUS 650 has a paste-like consistency, with a high water-resistance, that can be used indoors or outdoors.

OBSERVATIONS

- ✓ If you need more information, check our website <https://www.gruposur.com/asistencia/>
- ✓ Keep container tightly closed in a ventilated place, between 20 and 30 °C, out of reach of children.

HEALTH

- ✓ If you need to dispose of empty containers of our products in Costa Rica, contact your SUR Color paint store or our industrial compound in La Uruca, San Jose.
- ✓ This a professional/industrial product and it should be applied by properly trained personnel, wearing appropriate Personal Protection Equipment (PPE), as described in its Safety data Sheet (MSDS), available at <http://www.gruposur.com>

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